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MATERIAL DATA SHEET

PRODUCT CODE: ER14-4800-410S

E ---- E GLASS

R ---- ASSEMBLED ROVING
14 ---- FILAMENT DIAMETER

4800 ---- ROVING TEX 410S ---- SIZING CODE

410S is a High Performance SMC roving especially designed for unit bathroom components. It is coated with a silane-based sizing compatible with bathroom unsaturated polyester and vinyl ester resins. It has excellent molding fluidity, water resistance, surface properties and antistatic properties.

Product Features

- ©Excellent static control and choppability
- ©Excellent molding fluidity
- ©Complete strand wet-out
- Outstanding color consistency and UV resistance
- Outstanding pigmentability and fiber whiteness

Property	Unit	410S	410J	Standard
Filament diameter	μm	14	14	ISO1888
Roving yield	tex	4800±192	4800±192	ISO 1889
Moisture	%	≤0.07	≤0.07	ISO 3344
Loss on ignition	%	1.25 ± 0.15	1.25 ± 0.15	ISO 1887
Stiffiness	mm	150 ± 20	150 ± 20	ISO 3375
Tg	ပ္	~38.8	~36.2	
fuzz	mg/kg	280.1	506.9	

410S has more excellent molding fluidity and less fuzz than that of 410J, and then compared with the test under the same conditions. The color of 410S is whiter, and Tg is higher.

Packing Specifications

1) Individual roll: Each roll PVC bag-wrapped

Net weight per roll: 17.5kg

2) Pallet packing: 48 or 64rolls per pallet